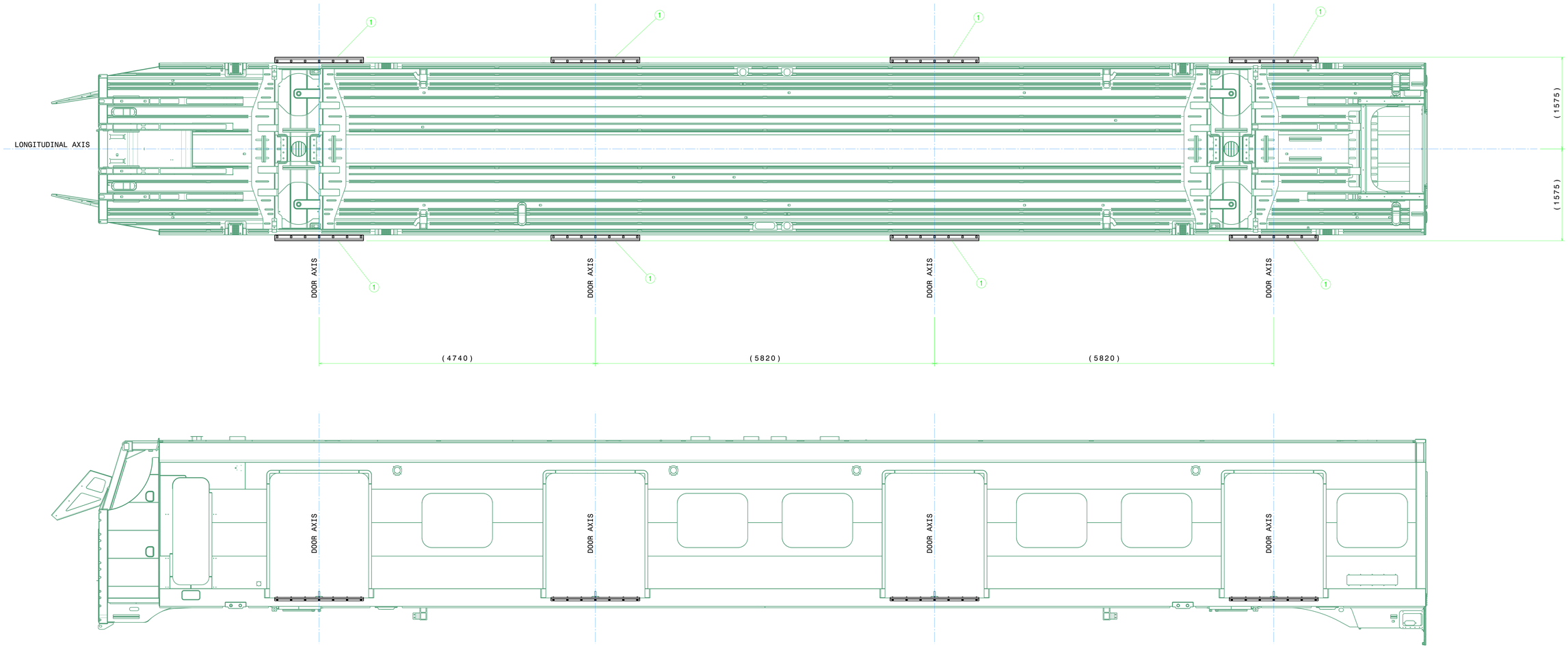
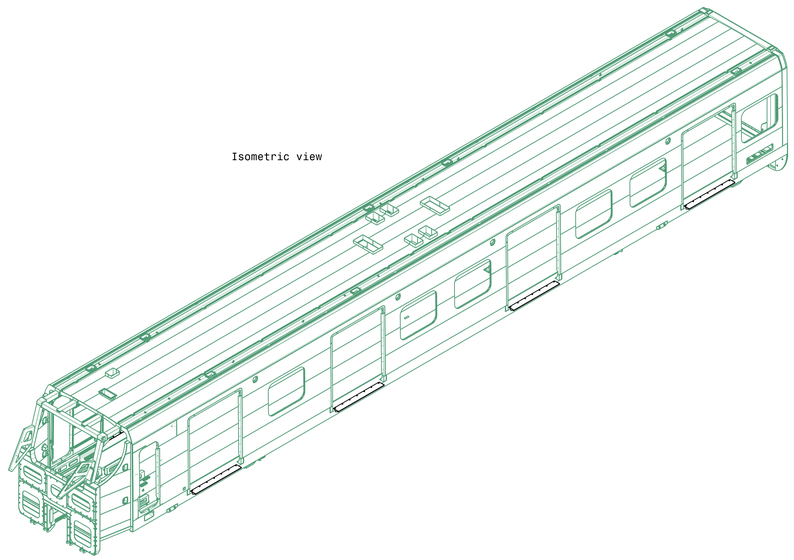


T.o.R.

Isometric view



ISO 13920 Welded Constructions	ISO 286 General Tolerances	BS 1706 Steel Castings
<1000	6,0	0,8
<630	4,0	0,7
<400	3,0	0,6
<250	3,0	0,4
100	2,0	0,3
40	1,5	0,2
L mm	Hem	Yüz.
Nom. Size	Class	
<4000	2,0	0,4
<2000	1,2	0,4
<1000	0,8	0,3
<400	0,5	0,3
30-120	0,3	0,2
2-30	0,2	0,1
L mm	m	K
Nom. Size	Class	
>20000	9,0	8,0
<20000	8,0	7,0
<16000	7,0	6,0
<12000	6,0	5,0
<8000	5,0	4,0
<4000	4,0	3,0
<2000	3,0	2,0
<1000	2,0	1,5
<400	1,0	1,0
30-120	1,0	0,5
2-30	1,0	0,5
L mm	A	E
Nom. Size	Class	

No	Parça Adı / Designation Name of Item	Adet / Qty.	Resim No / Norm / Drawing No / Norm	Malzeme / Material	Ölçü / Dimension	Ağırlık / Weight (Kg)
1	Protruding_Border_Installation	8	GZ10.05.17.01000	-	-	11,77 3kg
						94,1

ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f (□) m(X) H(□) K(X)
EN 15085-2 Certification Level			Weld Pro.	ISO 13920	A(□) B(□) E(□)
		CL3(□)	Cast Steel	ISO 12708	Lm2(□) Ly2(□) Sm2(□) Sy2(□)

Approved	L.Giovinazzo	02/03/2023	Scale	TÜRASAŞ
Checked	M.Borlo	02/03/2023	1:25	Turkish Railway Vehicles Industry Inc.
Prepared	F.Felsini	02/03/2023		

TYP

Protruding_Border_Installation

-

GZ10.05.17.00000

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID					
Coating/Heat Tre./Roughness					
Paint/Color	-	Modif. No	Modification Description	Date	Sign

Date: 02/03/2023 | Sheet : 1/1 | Size: A0 | Rev: 00

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